

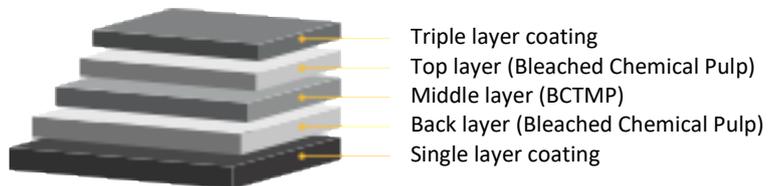
Folding Box Board GC1 Hi-Bulk

Technical Data Sheet

Product Description

A specialized type of folding box board offering light-weighting option without compromising the strength and thickness. It is suitable for applications where both durability and rigidity, more substantial feel are desired.

Structure



Features

Good printability for both side printing end application. Light-weighting without compromising the strength and thickness

End-use

Cosmetics, confectionery, dry food, electronics, book cover, healthcare, and pharmaceuticals

Rev.03
Issued on: Jan 10, 2025

Property	Unit	Tolerance	Value										Standard
			215	225	235	250	270	295	310	325	350	380	
Grammage	g/m ²	± 3%	215	225	235	250	270	295	310	325	350	380	ISO536
Thickness	µm	± 4%	305	330	355	380	420	460	485	510	560	610	ISO534
Moisture	%	± 1.0	7.0	7.0	7.0	7.0	7.0	7.0	7.5	7.5	7.5	8.0	ISO287
Stiffness Taber 15° MD	mN.m	- 15%	7.8	9.9	11.5	13.7	16.0	20.7	24.5	28.6	34.1	39.5	ISO2493
Stiffness Taber 15° CD	mN.m	- 15%	3.7	4.7	5.5	6.5	7.5	9.8	11.6	13.6	16.2	18.8	ISO2493
Top Cobb (60s)	g/m ²	≤	50	50	50	50	50	50	50	50	50	50	ISO535
Back Cobb (60s)	g/m ²	≤	60	60	60	60	60	60	60	60	60	60	ISO535
Top Brightness	%	± 2	91	91	91	91	91	91	91	91	91	91	ISO2470
Gloss75°	%	± 5	50	50	50	50	50	50	50	50	50	50	ISO8254
Surface Roughness PPS10	µm	Max 1.5	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	ISO8791
Surface Strength	m/s	≥	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	ISO3783
Scott Bond	J/m ²	Min 130	150	150	150	150	150	150	150	150	150	150	TAPPI T569

Remarks

- All properties are tested according to ISO and TAPPI Standard.
- Tolerances, when specified, are based on 95% confidence limits on mill measurements of samples tested in standard conditions. According to ISO 187, (23°C/50% RH).

